**NOTES:**

1. **HOLE** Ø .129 -.134 [3.28 - 3.40]
2. **TENSILE STRENGTH:** 157 LBS [700N] MIN
3. **SHEAR STRENGTH:** 180 LBS [800N] MIN
4. **SUM OF PRIMARY GRIP AND SECONDARY GRIP MUST FALL WITHIN TOTAL GRIP RANGE FOR SPECIFIED RIVET. MINIMUM PRIMARY GRIP 1MM.**
5. **FINISH:** BODY: ZINC AND CLEAR CHROMATE MANDREL: SEE CHART

**Special case for SKK3025PT applications.**
A. Minimum secondary grip may go as low as .0197 [.5].
B. Ø.129 -.134 [3.3 - 3.4] dia. hole must be maintained.
C. Secondary grip countersink: major dia. must be reduced.
D. Potential for blind side protrusion to occur.